

Anticipation and surprise are what I like most about growing wine on our estate. We work all year in the vineyard to try and deliver fruit to the winery that has the potential of reaching greatness in the bottle. And then we wait. And anticipate. And hope all our labor, all our attention to detail, will result in a wine that delivers the promise we hoped it would.

If the wine gods are with us, magic happens, anticipation is rewarded, expectation is exceeded and the pleasure we get from wine is enhanced by something undefinable, something that cannot be quantified, something . . . surprising.

That is the way I feel about our 2014 Sauvignon Blanc.

Our philosophy here at Kamen is simple. We try to craft wine that makes you want to take another sip, pour another glass, open another bottle. For those of you who have enjoyed our Sauvignon Blanc in the past, I am sure you will understand what I am talking about when you taste this wine. For those of you who are doing so for the first time . . . you are in for a surprise.

Cheers,

Robert Mark Kamen PROPRIETOR





## WINEGROWING INFORMATION

In 2014, the dry, arid climate persisted in Northern California. The winter was unseasonably warm and dry which encouraged early bud break. Spring came with gentle rains and those saving rains added lushness to the growing season. Summer temperatures were moderate and consistently warm, which resulted in an early harvest, enhancing the floral aspects of the 2014 fruit.

Eisele vineyard cuttings of Sauvignon Blanc and Sauvignon Musqué were introduced to our vineyard in 2008. The exceptional soil drainage, fractured volcanic rock without ceilings of ash on Kamen Estate create the perfect spot for growing these varietals.

## TASTING NOTES

This explosively aromatic wine sings from the glass with notes of honeyed wildflowers, magnolia blossom, kiwi, lychee, green melon, exotic citrus and crushed granite. Freshly grated ginger, wild strawberries, ripe papaya and spearmint leaf add further complexity to the aromatic profile. The mouthfeel is lively and exuberant with intense layers of crisp green apple, white nectarine, honeydew melon and the slightest hint of Kaffir lime leaf. Superbly balanced, this wine is fleshy, textured and vibrant with fresh acidity and a long, clean finish.

## Vineyard Information

Estate Grown: 85% Sauvignon Blanc, 15% Sauvignon Musqué Southern Mayacamas Mountains Elevation 1100–1450 ft. Moon Mountain District, Certified Organic & Biodynamic Vineyards

## Production and Technical Data

Alcohol: 13.4% Production: 480 cases Release Date: May 2015